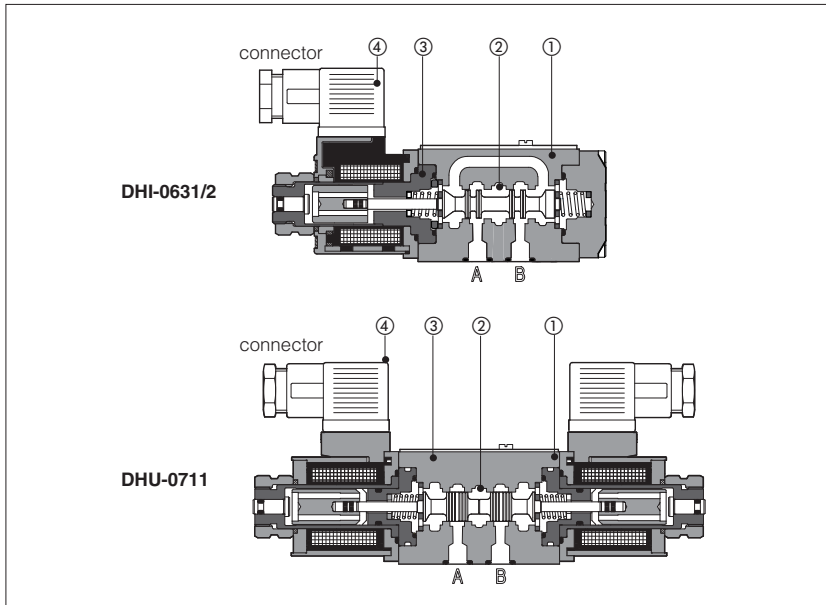


Solenoid directional valves type DHI and DHU

direct operated, ISO 4401 size 06



DHI and DHU are spool type, three or four way, two or three position direct operated solenoid valves designed to operate in oil hydraulic systems.

They are operated by wet and pressure sealed solenoid ③ with manual override and with coils certified according the North American standard **cURus**:

- **DHI** for AC and DC supply;
- **DHU** for DC supply with improved performances.

Moving parts are protected, lubricated and cushioned in oil.

Shell-moulding casting ① machined by transfer lines and then cleaned by thermal deburring.

Optimized flow paths largely cored with extrawide channels to tank for low pressure drops.

Interchangeable spools ② available in a wide variety of configurations.

DHU valves can be supplied with optional devices for control of switching times.

Standard electric/electronic connectors ④ able to satisfy the requirements of modern machines for electric interfaces characteristics.

Coils are fully encapsulated (class H) and are easily replaceable without aid of tools.

Rugged execution suitable for outdoor use.

Surface mounting ISO 4401 size 06.

Max flow up to 60 l/min.

Max pressure: 350 bar.

1 MODEL CODE	DHI	-	0	63	1/2	/A - X	24 DC	**	/*
Directional control valves size 06 DHI-0 = AC and DC supply DHU-0 = for DC supply									
Valve configuration, see table 2 61 = single solenoid, center plus external position, spring centered 63 = single solenoid, 2 external positions, spring offset 67 = single solenoid, center plus external position, spring offset 70 = double solenoid, 2 external positions, without springs 71 = double solenoid, 3 positions, spring centered 75 = double solenoid, 2 external positions, with detent 77 = double solenoid, center plus external position, without springs Other configurations are available on request.									
Spool type, see section 2.									
Options, see note 1 at section 4.									
							Seals material: omit for NBR (mineral oil & water glycol) PE = FPM		
							Series number		
							Voltage code, see section 5 00 = valve without coils		
							X = without connector See note 2 at section 5 for available connectors, to be ordered separately Coils with special connectors, see section 9 XJ = AMP Junior Timer connector XK = Deutsch connector (only for DHU) XS = Lead Wire connection		

2 CONFIGURATIONS and SPOOLS

Configurations	Spoils	Configurations	Spoils
<p>61</p> <p>61/A</p> <p>67</p> <p>67/A</p> <p>71</p> <p>77</p>	<p>1 0 2</p> <p>0</p> <p>1</p> <p>2</p> <p>3</p> <p>4</p> <p>5</p> <p>6</p> <p>7</p> <p>8</p> <p>90</p> <p>09</p> <p>91</p> <p>19</p> <p>93</p> <p>39</p> <p>94</p> <p>49</p> <p>16</p> <p>17</p> <p>58</p> <p>1/9</p> <p>only for configuration 71</p>	<p>63</p> <p>63/A</p> <p>70</p> <p>75</p>	<p>1 0 2</p> <p>0/2</p> <p>1/2</p> <p>2/2</p>

3 MAIN CHARACTERISTICS OF DHI AND DHU DIRECTIONAL VALVES

Assembly position / location	Any position for all valves except for type - 070* (without springs) that must be installed with horizontal axis if operated by impulses	
Subplate surface finishing	Roughness index Ra 0,4 - flatness ratio 0,01/100 (ISO 1101)	
Ambient temperature	from -20°C to +70°C	
Fluid	Hydraulic oil as per DIN 51524 535; for other fluids see section 11	
Recommended viscosity	15 ÷ 100 mm ² /s at 40°C (ISO VG 15 ÷ 100)	
Fluid contamination class	ISO 4406 class 21/19/16 NAS 1638 class 10, in line filters of 25 µm (β ₂₅ ≥ 75 recommended)	
Fluid temperature	-20°C +60°C (standard seals and water glycol) -20°C +80°C (/PE seals)	
Flow direction	As shown in the symbols of tables 2 and 3	
Operating pressure For versions with proximity switches (/FI/NC and /FI/NO versions) maximum counter pressure allowed on T port is 5 bar	DHI	Ports P,A,B: 350 bar; Port T: 120 bar
	DHU	Ports P,A,B: 350 bar; Port T 210 bar
Rated flow	See diagrams Q/Δp at section 7	
Maximum flow	60 l/min see operating limits at section 8	

4.1 Coils characteristics

Insulation class	H (180°C) Due to the occurring surface temperatures of the solenoid coils, the European standards EN ISO 13732-1 and EN ISO 4413 must be taken into account
Connector protection degree DIN 43650	IP 65
Relative duty factor	100%
Supply voltage and frequency	See electric feature 6
Supply voltage tolerance	± 10%
Certification	cURus

4 NOTES

1 Options

- A** = Solenoid mounted at side of port B (only for single solenoid valves). In standard versions, solenoid is mounted at side of port A.
WP = prolonged manual override protected by rubber cap - see section 12.
SP-WPD/H = manual override with detent, to be ordered separately, see tab. K150
L1, L2, L3 = device for switching time control, installed in the valve solenoid (only for DHU models).
 For spools 4 and 4/8 only device L3 is available.
F* = with proximity switch for monitoring spool position: see tab. E110.
MV, MO = auxiliary hand lever positioned vertically (MV) or horizontally (MO). For available configuration and dimensions see table E138.

2 Type of electric/electronic connector DIN 43650, to be ordered separately

- 666** = standard connector IP-65, suitable for direct connection to electric supply source.
667 = as 666, but with built-in signal led.
669 = with built-in rectifier bridge for supplying DC coils by alternate current (AC 110V and 230V - I_{max} 1A).
E-SD = electronic connector which eliminates electric disturbances when solenoid valves are de-energized.

3 Spools

- spools type **0** and **3** are also available as **0/1** and **3/1** with restricted oil passages in central position, from user ports to tank.
- spools type **1, 4** and **5** are also available as **1/1, 4/8** and **5/1**. They are properly shaped to reduce water-hammer shocks during the swiching.
- spools type **1, 3, 8** and 1/2 are available as **1P, 3P, 8P** and **1/2P** to limit valve internal leakages.
- spool type **1/9** has closed center in rest position but it avoids the pressurization of A and B ports due to the internal leakages.
- Other types of spools can be supplied on request.

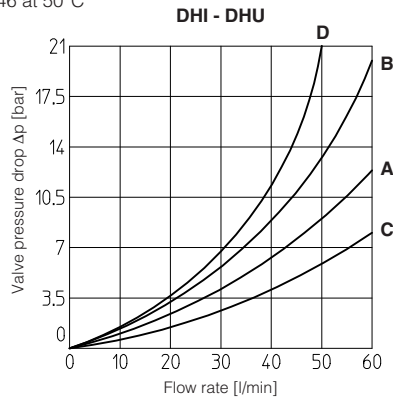
5 ELECTRIC FEATURES

External supply nominal voltage ± 10%	Voltage code	Type of connector	Power consumption (2)	Code of spare coil		Colour of coil label		
				DHI	DHU			
6 DC	6 DC	666 or 667	33 W	COU-6DC / 80	COU-6DC / 80	brown		
9 DC	9 DC			COU-9DC / 80	COU-9DC / 80	light blue		
12 DC	12 DC			COU-12DC / 80	COUR-12DC / 10	green		
14 DC	14 DC			COU-14DC / 80	COUR-14DC / 10	brown		
18 DC	18 DC			COU-18DC / 80	COU-18DC / 80	blue		
24 DC	24 DC			COU-24DC / 80	COUR-24DC / 10	red		
28 DC	28 DC			COU-28DC / 80	COUR-28DC / 10	silver		
48 DC	48 DC			COU-48DC / 80	COU-48DC / 80	silver		
110 DC	110 DC			COU-110DC / 80	COUR-110DC / 10	black		
125 DC	125 DC			COU-125DC / 80	COU-125DC / 80	silver		
220 DC	220 DC			COU-220DC / 80	COUR-220DC / 10	black		
24/50 AC	24/50/60 AC			669	60 VA (3)	COI-24/50/60AC / 80 (1)	-	pink
48/50 AC						COI-48/50/60AC / 80 (1)	-	white
110/50 AC						COI-110/50/60AC / 80 (1)	-	yellow
120/60 AC						COI-120/60AC / 80	-	white
230/50 AC	230/50/60 AC			669	40 VA	COI-230/50/60AC / 80 (1)	-	light blue
230/60 AC		COI-230/60AC / 80	-			silver		
110/50 AC	110RC	669	40 VA	COU-110RC / 80	COUR-110RC / 10	gold		
120/60 AC			35 VA	COU-230RC / 80	COUR-230RC / 10	blue		
230/50 AC	230RC	669	40 VA	COU-230RC / 80	COUR-230RC / 10	blue		
230/60 AC			35 VA					

- (1) Coil can be supplied also with 60 Hz of voltage frequency: in this case the performances are reduced by 10 ÷ 15% and the power consumption is 55 VA.
 (2) Average values based on tests preformed at nominal hydraulic condition and ambient/coil temperature of 20°C.
 (3) When solenoid is energized, the inrush current is approx 3 times the holding current. Inrush current values correspond to a power consumption of about 150 VA.

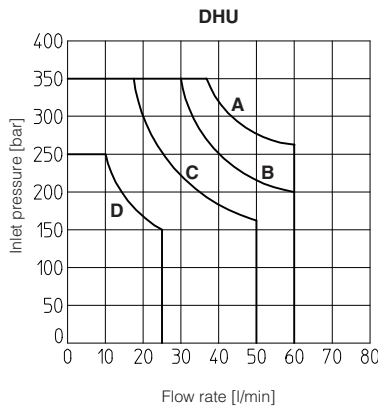
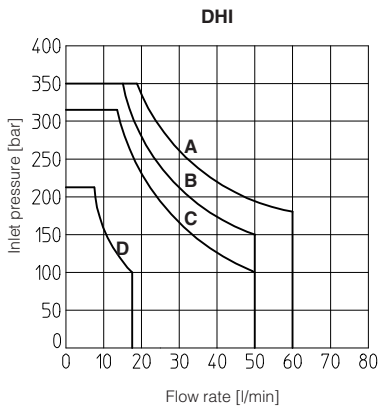
6 Q/ΔP DIAGRAMS based on mineral oil ISO VG 46 at 50°C

Flow direction Spool type	P→A	P→B	A→T	B→T	P→T
	0	C	C	C	C
0/2, 1, 1/2	A	A	A	A	
2, 3	A	A	C	C	
2/2, 4, 5, 9*	D	D	D	D	A
6	A	A	C	A	
7	A	A	A	C	
8	C	C	B	B	



7 OPERATING LIMITS based on mineral oil ISO VG 46 at 50°C

The diagrams have been obtained with warm solenoids and power supply at lowest value ($V_{nom} - 10\%$). The curves refer to application with symmetrical flow through the valve (i.e. P→A and B→T). In case of asymmetric flow and if the valves have the devices for controlling the switching times the operating limits must be reduced.



DHI

- A = Spools 1, 1/2, 8
- B = Spools 0, 0/1, 0/2, 1/1
- C = Spools 3, 3/1
- D = Spools 4, 4/8, 5, 5/1, 6, 7, 19, 39, 58, 58/1, 09, 90, 91, 93, 94
- E = Spools 2, 2/2

DHU

- A = Spools 0, 0/1, 1, 1/2, 3, 8
- B = Spools 0/2, 1/1, 6, 7
- C = Spools 3/1, 4, 4/8, 5, 5/1, 19, 39, 58, 58/1, 09, 90, 91, 93, 94
- D = Spools 2, 2/2

8 SWITCHING TIMES (average values in msec)

Valve	DHI		
	Switch-on AC	Switch-on DC	Switch-off
DHI + 666/667	30	45	20
DHI + 669	45	—	80
DHI + E-SD	30	45	50

Valve	DHU		
	Switch-on AC	Switch-on DC	Switch-off
DHU + 666/667	—	45	20
DHU + 669	45	—	80
DHU + E-SD	—	45	50
DHU-*/L1	—	60	60
DHU-*/L2	—	80	80
DHU-*/L3	—	110	150

Test conditions:

- 36 l/min; 150 bar
- nominal voltage
- 2 bar of counter pressure on port T
- mineral oil: ISO VG 46 at 50°C.

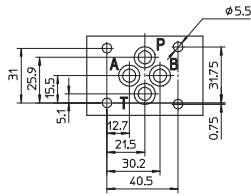
The elasticity of the hydraulic circuit and the variations of the hydraulic characteristics and temperature affect the response time.

9 COILS WITH SPECIAL CONNECTORS

AMP Junior timer connector	Deutsch connector DT-04-2P	Lead Wire connection
<p>Options -XJ</p> <p>Coil type COUJ, COURJ AMP Junior Timer connector Protection degree IP67</p>	<p>Options -XK</p> <p>Coil type COURK (not available for COU) Deutsch connector DT-04-2P male Protection degree IP67</p>	<p>Options -XS</p> <p>Coil type COUS, COURS Lead Wire connection Cable length = 180 mm</p>

Note: The above coils are available only for voltage supply **12, 14, 24** and **28** Vdc. For the characteristics refer to standard coils features - see sect. 6

10 DIMENSIONS [mm]



ISO 4401: 2005

Mounting surface: 4401-03-02-0-05

Fastening bolts:

4 socket head screws M5x50 class 12.9

Tightening torque = 8 Nm

Seals: 4 OR 108

Ports P,A,B,T: Ø = 7.5 mm (max).

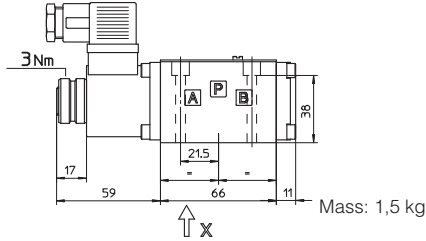
P = PRESSURE PORT

A, B = USE PORT

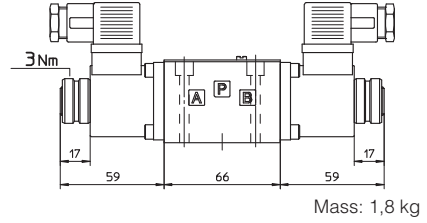
T = TANK PORT

For the max pressures on ports, see section 4

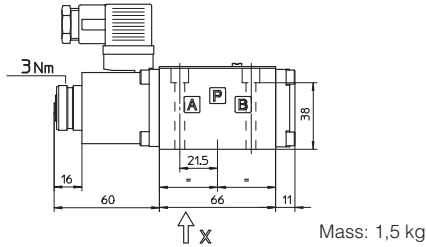
DHI-06



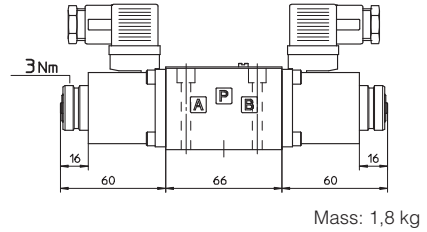
DHI-07



DHU-06

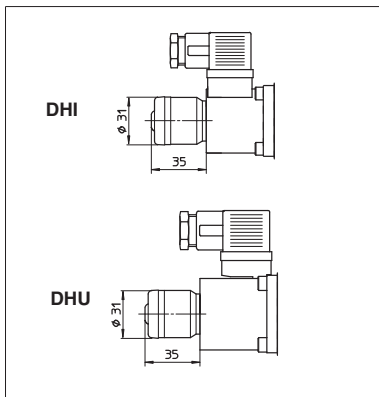


DHU-07



Overall dimensions refer to valves with connectors type 666

11 OPTION /WP



12 ELECTRIC CONNECTORS ACCORDING TO DIN 43650

The connectors must be ordered separately

666, 667 (for AC or DC supply)		669 (for AC supply)	
CONNECTOR WIRING			
666, 667 1 = Positive ⊕ 2 = Negative ⊖ ⊕ = Coil ground		669 1,2 = Supply voltage V _{AC} 3 = Coil ground	
SUPPLY VOLTAGES			
666 All voltages	667 24 AC or DC 110 AC or DC 220 AC or DC	110/50 AC 110/60 AC 230/50 AC 230/60 AC	

Note: for electronic connectors type **E-SD**, see tab. K500

13 MOUNTING SUBPLATES

Model	Ports location	GAS Ports A-B-P-T	Ø Counterbore [mm] A-B-P-T	Mass [kg]
BA-202	Ports A, B, P, T underneath;	3/8"	–	1,2
BA-204	Ports P, T underneath; ports A, B on lateral side	3/8"	25,5	1,8
BA-302	Ports A, B, P, T underneath	1/2"	30	1,8

The subplates are supplied with 4 fastening bolts M5x50. Also available are multi-station subplates and modular subplates. For further details see table K280.